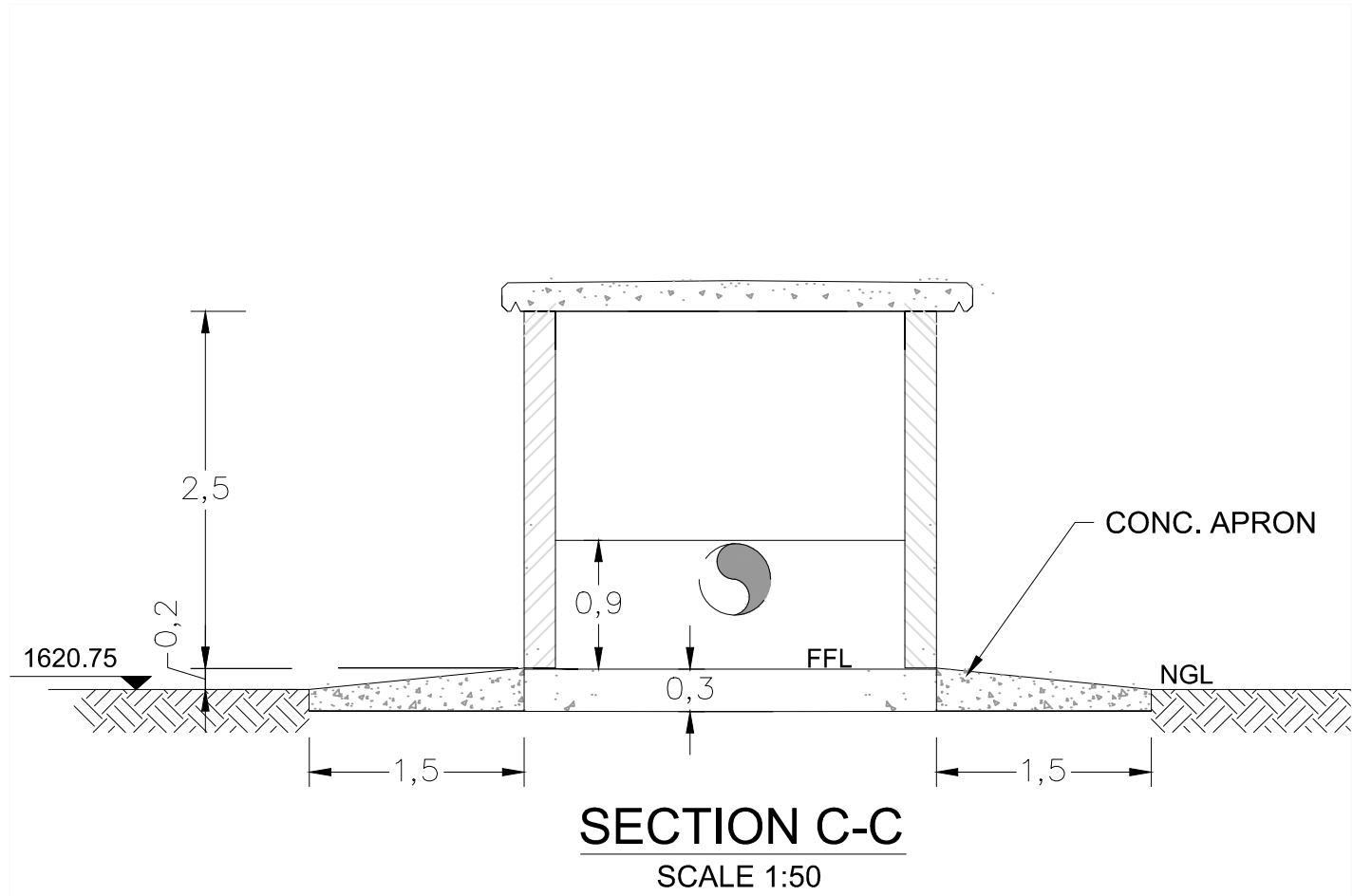
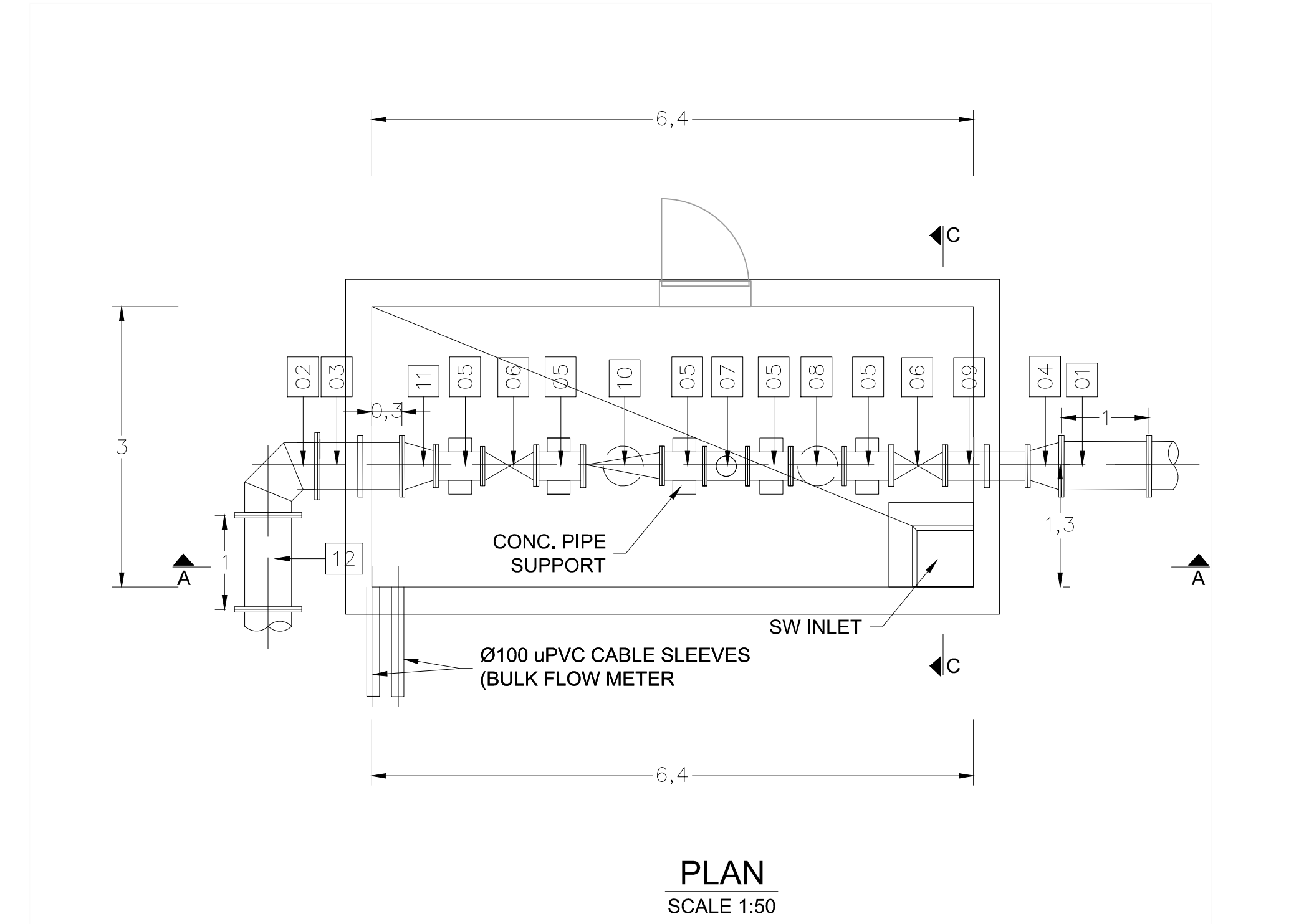


PIPE FITTINGS SCHEDULE			
Item No.	Total	Dia (mm)	Description
1	1	500	Cut length pipe, 2300mm long, both sides flanged
2	1	600	90° short radius bend, flanged both ends
3	1	600	Puddle pipe, 1000mm long, flanged all sides, with puddle flange
4	1	500/300	500 x 300mm special flanged concentric reducer, 500mm long,
5	5	300	Cut length pipe, 500mm long, both sides flanged
6	2	300	Non-rising class 16 anti-clockwise closing wedge gate valve with cap top
7	1	300	PN16 dynamic turbine flowmeter with flanges drilled to SANS 1123-1600
8	1	300	PN16 flanged strainer with flanges drilled to SANS 1123-1600
9	1	300	Puddle pipe, 1000mm long, flanged all sides, with puddle flange
10	1	300	PN16 cast iron Non Return Valve swing type
11	1	600/300	600 x 300mm special flanged concentric reducer, 500mm long, flanged both ends
12	1	600	Cut length pipe, 1000mm long, both sides flanged



ISSUED FOR
TENDER

Engineer:
KEON
CONSULTING ENGINEERS
TECHNO
DESIGNS
Civil Structural & Transport Engineers

TECHNO
DESIGNS
ENGINEERING
34 Dore Street Glen Austin
Midrand
TELEPHONE (011) 045 2532
CELL (072) 301 8811
EMAIL engineer@technodesigns.co.za
OFFICES JOHANNESBURG
WEBSITE www.technodesigns.co.za


KEON CONSULTING
ENGINEERS
5th Avenue Office Park,
640 5th Avenue Newton
Port Elizabeth
TELEPHONE +27 413630189
WEBSITE www.keon.co.za

Client:

Johannesburg Water

JOHANNESBURG WATER
Turbine Hall,
16 Nanni Pilius Street,
Newtown, Johannesburg

THESE NOTES SERVE AS AN ADDENDUM TO THE SPECIFICATION IN THE BILL OF QUANTITIES (BOQ) IN THOSE CASES WHERE THE BOQ SPECIFICATIONS DIFFER FROM THESE NOTES. THESE NOTES SHALL TAKE PRECEDENCE.


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
Engineer:
T. CHONGO Pr Eng (201400010)


Drawn By:
T. POOPEDI

Designed By:
T. CHONGO

Checked By:
T. CHONGO

Signature:

Date:
April 2023

Signature:

Date:
April 2023

Signature:

Date:
April 2023

GENERAL NOTES:

1.1 THIS DRAWING MUST BE READ IN CONJUNCTION WITH RELEVANT ENGINEERING DRAWINGS. DO NOT SCALE THIS DRAWING. USE ONLY CALCULATED AND WRITTEN DIMENSIONS.

1.2 ALL EXCAVATIONS SHOULD BE INSPECTED AND APPROVED BY THE ENGINEER ON SITE.

1.3 ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE INDICATED.

1.4 ALL PIPE ITEMS ENCASED IN THE CHAMBER SHALL BE FILLED WITH ANCHOR FLANGES FLAT ENDED FLANGES WILL ONLY BE USED OUTSIDE THE CHAMBER.

1.5 ALL STEEL PIPES WILL BE MEDIUM CLASS WITH WALL THICKNESS OF 4.3mm FOR 150mm AND 150mm PIPES.

1.6 LOOSE FLANGES WILL BE CUT AND WELDED ON SITE.

1.7 ALL COATING AND LINING TO BE REPAIRED ACCORDING TO SPECIFICATION.

1.8 POSITION OF CHAMBERS MUST BE DECIDED ON SITE ACCORDING TO THE TERRAIN.

1.9 ABBREVIATIONS:
NGL - NATURAL GROUND LEVEL
PIL - PIPE INVERT LEVEL
RP - REDUCED LEVEL

NOTE 2:
2.1 ALL DRILLED FLANGES TO SANS 1123 TYPE 3 FOR CLASSIFICATION REFER TO THE RELEVANT DRAWING.

2.2 PUDDLE FLANGES: SAME TYPE AND OD AS DRILLED FLANGES, FLAT FACED, NO DRILLING

2.3 ANCHOR/TRUST FLANGES: SAME OD AS DRILLED FLANGES FLAT FACED

2.4 COUPLINGS BERRIED IN SOIL TO BE PROTECTED IN ACCORDANCE WITH WS 9900, SECTION 13 (COATING SYSTEM PLUS PETROLATUM WRAPPING).

3. CORROSION PROTECTION:
3.1 LINING: STEEL PIPES WILL BE PROTECTED INTERNALLY BY SOLVENT BORNE LIQUID EPOXY LINING WITH A MINIMUM THICKNESS OF 500 MICRONS.

3.2 COATING: EXTERNAL CORROSION PROTECTION WILL CONSIST OF A SINTAKOT 11 FUSION BONDED POLYETHYLENE COATING FOR PIPES INSTALLED UNDERGROUND. PIPES INSTALLED IN CHAMBER, RESERVOIR AND IN PUMP STATION WILL HAVE A SOLVENT FREE EPOXY COATING WITH MINIMUM THICKNESS OF 500 MICRONS.

3.3 FLANGES FACES: ALL FLANGES UNDERGROUND TO BE WRAPPED WITH DENSO-TAPE.

Refer To Drawing No:

Key Plan:

No	Date	Details	Chd	Appd
		Revisions		

Project:
JW14406 LINBRO PUMP STATION

Description:
CHAMBER 11_PUMPSTATION
OUTLET CHAMBER
PLAN & SECTIONS

Issued For:
TENDER

Size:
A1

Scale:
As Shown

Sheet No:
1 OF 3

Original Date:
AUGUST 2023

Project No:
C01486

Drawing No:
PS06

Revision:
T0